

# Should we be positive about n-type? Insights from the 2024 PV Module Reliability Scorecard

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### Kiwa PVEL is the Independent Lab of the Downstream Solar Market

10+

Years of

experience

600+

Bi

Bills of materials tested in the lab

Downstream partners

400+

Our mission is to support the worldwide solar and energy storage buyer community by generating data that accelerates adoption of solar technology.

### Services at a glance

- Extended reliability and performance testing for PV modules
- Batch testing of PV modules
- Outdoor testing at PVUSA, an iconic grid-connected research site
- Data services for PV buyers and investors

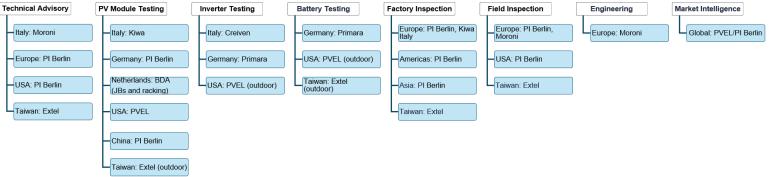
See more details at kiwa.com/pvel



### **Kiwa Overview**

■ Kiwa is a global testing, inspection and certification (TIC) company, founded in 1948.

- Headquartered in Rijswijk, the Netherlands with more than 10,000 employees, working in over 37 countries. Kiwa is primarily active in renewable energy, construction, manufacturing, fire safety, medical devices, food & water.
- Kiwa's solar businesses at a glance:



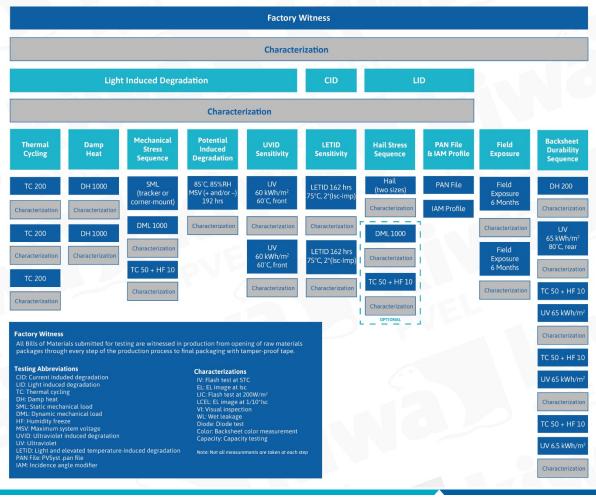
Kiwa's mission is to create trust by contributing to the transparency of the quality, safety and sustainability of products, services and organizations as well as of personal and environmental performance.



### Kiwa PVEL PQP Test Sequence

These test streams evolve based on feedback from Kiwa PVEL's downstream partners, module manufacturers, and the industry's collective understanding of module failure modes and test mechanisms.

Learn more at kiwa.com/pvel/pqp







The annual PV Module Reliability Scorecards lists top performing manufacturers and insights from Kiwa PVEL's PQP.

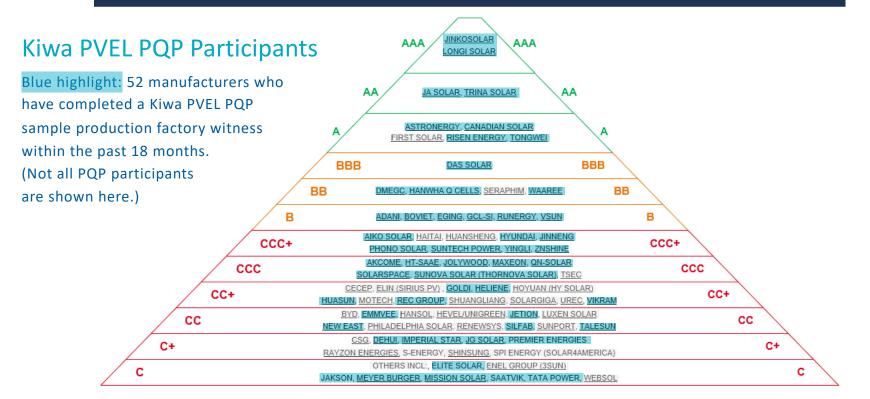
Visit www.scorecard.pvel.com



□ More Top Performers □ Global Presence - **13** Countries □ New Players - **20** First Timers ...  $\square$  More failures than ever before □ 66% BOM had at least one failure □ Only 4 BOMs (~1% of the total ) were Top Performers in all seven categories

# Bankability Pyramid





Provisional End Q2'24 Ratings: subject to changes post company reporting & PV-Tech in-house data refreshes.





# Some 2024 Scorecard Highlights

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### Three Key Takeaways



Comparison of Test Results across Technologies



Deep Dive on UVID Results





### 1 Comparison of Test Results across Cell Technologies

	TEST	Median for PERC	Median for TOPCon	Key Takeaways
÷ **	Thermal Cycling	0.6%	0.7%	While median degradation is statistically aligned, there were more negative outliers for TOPCon
( <sup>(</sup> }†	Damp Heat	1.4%	1.6%	While median degradation is statistically aligned, there were more negative outliers for TOPCon
₩	Mechanical Stress Sequence	0.9%	0.8%	No meaningful difference across results cell technologies
<b>K</b>	Hail Stress Sequence	0.9%	0.8%	No meaningful difference across results cell technologies See next slide for more
	PID	1.6% - 2.0%		Range shown also represents that of G//G and G//BS. Cell and backsheet types not a key driver but encapsulant matters
	LID + LETID	0.3%	0.2%	Industry has largely seemed to solve this issue

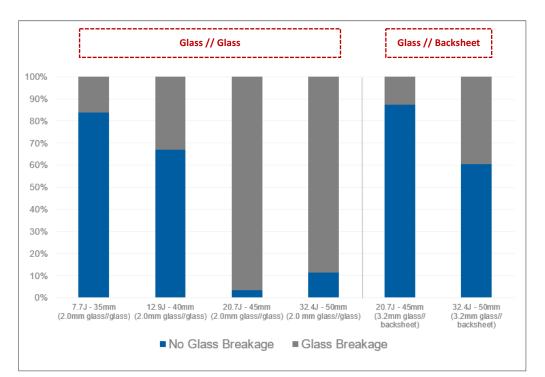
**Note on HJT: Improvement in TC results. DH results have a wide range. LID + LETID degradation is negligible.** 



## Hail Stress Sequence Results



- 50 mm hail glass breakage rates:
  - $\square$  89% of 2.0 mm glass//glass
- □ 40% for 3.2 mm glass//backsheet
- No hail-related power degradation > 3%.
- Negligible cell technology impacts.
- New hail hardened module designs are apparently coming.
- Junction box lids falling off from hail impacts is a nuisance.

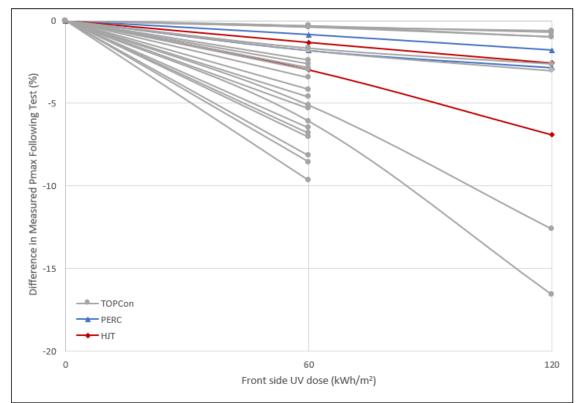






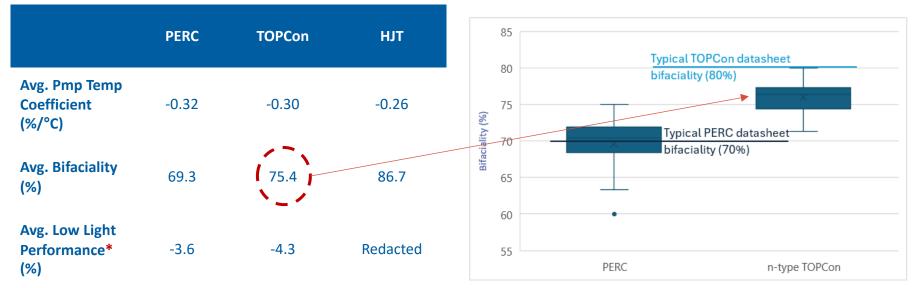
**Initial** Key Takeaways

- Power loss following 120 kWh/m<sup>2</sup> of UVID ranged from 0.6% to 16.6%.
- UVID-stable TOPCon BOMs are possible, but some manufacturers have work to do.
- Initial results show HJT susceptibilities, and higher degradation for PERC than expected.
- The degradation mechanisms behind UVID are not fully understood. Research is ongoing.









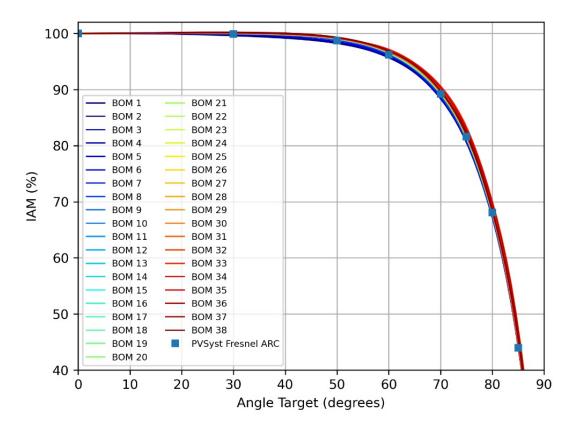
\*As measured via the relative efficiency deviation at 200 W/m<sup>2</sup> compared to 1000 W/m<sup>2</sup>. For HJT, the distribution of results was too wide and not statistically representative of that cell technology

#### The Top Performer energy yield threshold increased by 0.95% compared to the 2023 Scorecard





- World class measurement accuracy shows minimal variation in IAM performance.
- The typical module outperforms the PVsyst Fresnel ARC default by a median of 0.17%.
- The highest performing BOM had a modelled energy yield 0.52% higher than the lowest performing BOM.
- Kiwa PVEL's measured data doesn't align with aggressive IAM assumptions.









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